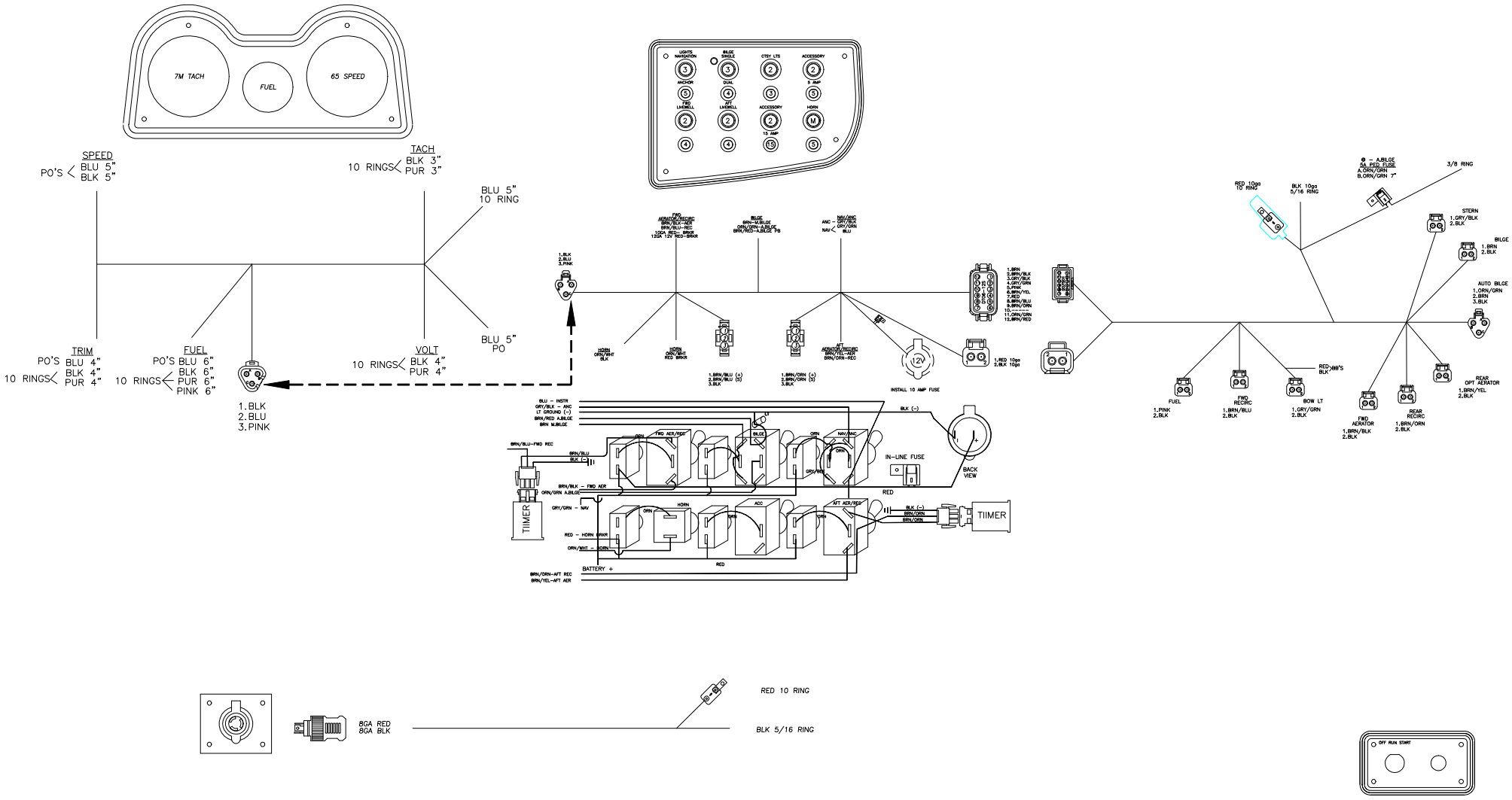231 ANGLER WIRING SCHEMATIC